

Date: Thursday, 22/01/2009 9:04:40 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CARGO FLOOR PROTECTOR
Job Number : 45067	
Estimate Number : 13750	
P.O. Number :	Part Number : D38781
This Issue : 22/01/2009 S.O. No. :	Drawing Number : D3878 PROTO
Prsht Rev. : NC	Project Number : N/A
First Issue : 22/01/2009 Type : R & D SM/MED FAB	Drawing Revision : PROTO
Previous Run :	Material :
Written By :	Due Date : 22/01/2009 Qty: 1 Um: Each
Checked & Approved By : <u>MF 09-01-22</u>	
Comment : Est Rev:A 09-01-21 new issue DD verified by:EC	



Additional Product

PH 09-01-22
PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029 - M LEXS/25F6002 lexan grey
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MAP NOT pulled



Comment: Qty.: 11.4387 sf(s)/Unit Total: 11.4387 sf(s)

lexan grey

batch: 109455IB 9-1-22

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3878

Dwg Rev: PROTOProg Rev: TYPEIB 9-1-22

2- Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 9-1-22

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**ENGINEERING
 APPROVAL**



Comment: SECOND CHECK

PH 09-01-22

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify with Dart P/N and B/N using a permanent fine point marker then Stock

Location: _____

PH 09-01-22
 FOR HAI

Date: Thursday, 22/01/2009 9:04:40 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CARGO FLOOR PROTECTOR

Job Number: 45067

Part Number: D38781

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/10 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-23

POSITIVE RECALL

EFFECTIVE

9.12.10

AUTH

MF

RELEASED

MF

DATE

09.02.10

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D3878-1 and D3879-1

Job #: 00276

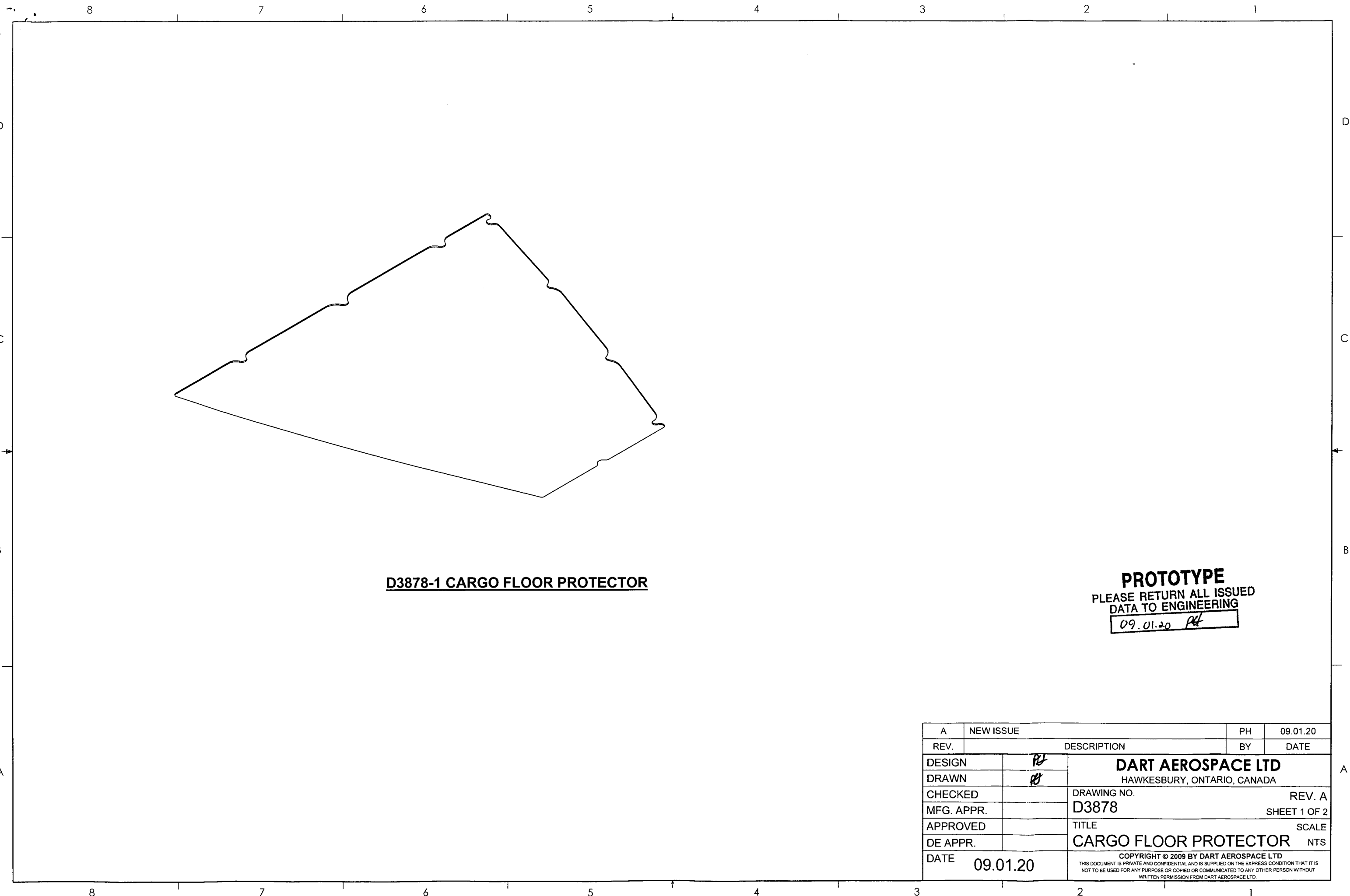
Date: 09.01.20

Product Name: Cargo Floor and Wall Protector

Requested By: PH

Design Manager Approval: [Signature]

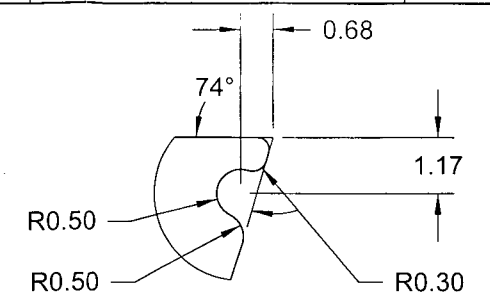
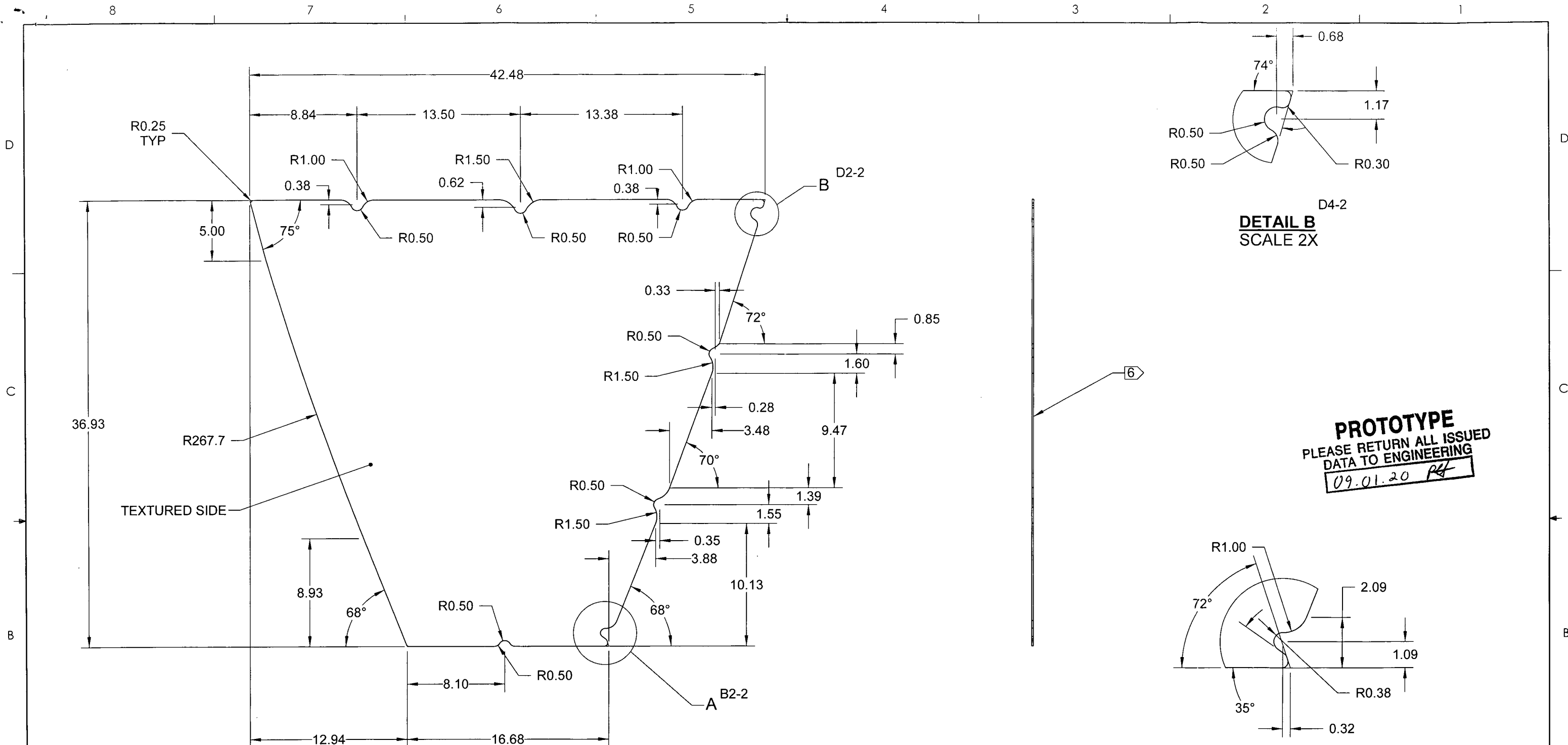
Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3878-1		Cargo Floor Protector	09.01.20	N	09.01.23	Return parts to PH	09.01.22 PH
1	D3879-1		Cargo Wall Protector	09.01.20	N	09.01.23	Return parts to PH	



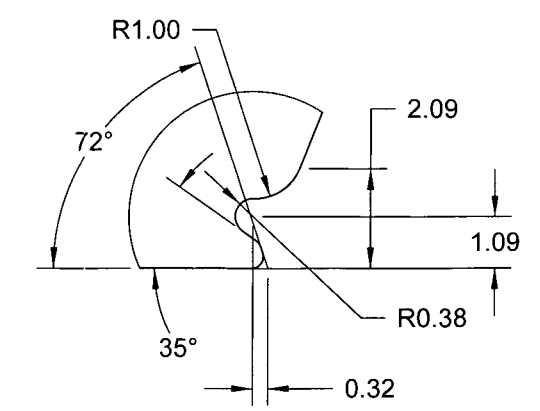
D3878-1 CARGO FLOOR PROTECTOR

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
09.01.20 *PH*

A	NEW ISSUE		PH	09.01.20
REV.	DESCRIPTION		BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	PH			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3878	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		CARGO FLOOR PROTECTOR	NTS	
DATE	09.01.20		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
09.01.20 *RF*



D3878-1 CARGO FLOOR PROTECTOR

- NOTES:**
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXS.125-F60029-04)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3878-1" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
 - 7) WEIGHT: 5.86 lbs

DESIGN	<i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>RF</i>		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3878	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CARGO FLOOR PROTECTOR	NTS
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